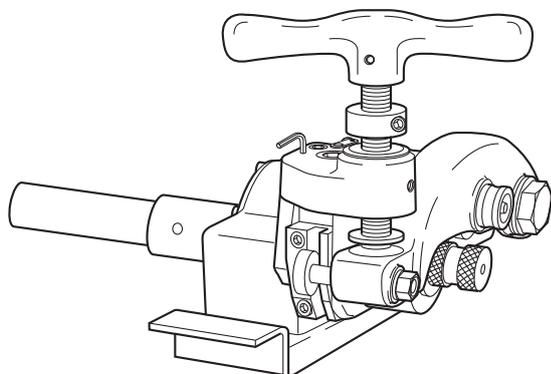


Portable Groover M**Optional Accesories Roller Set****OPERATION MANUAL****Replacing the Roller Set****■ Upper roller**

- 1) Turn the handle anti-clockwise to raise the roller holder to the full. (Fig. 1)
- 2) Loosen the roller shaft locking screw and remove the roller shaft: the upper roller and thrust washer can then be detached.
- 3) To attach the upper roller, place it so that the size marking is at the rear, attach the thrust washer to the opposite side, place back into the roller head and then insert the roller shaft. Finally, lock the spot facing hole firmly with the locking screw. (Fig. 2)

■ Spindle

- 1) Remove the bearing plate by loosening the bolts. (Fig. 3)
- 2) Detach the spindle by pulling it out of the unit.
- 3) Insert a new spindle, replace the bearing plate and tighten the 4 bolts

▲ CAUTION

- Clean the upper roller, thrust washer, spindle and roller shaft thoroughly with a cloth before replacing them.
- Also, replenish the bearing and both faces of

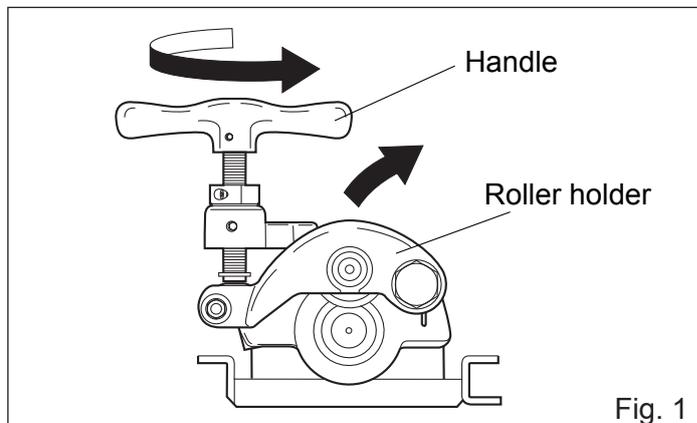


Fig. 1

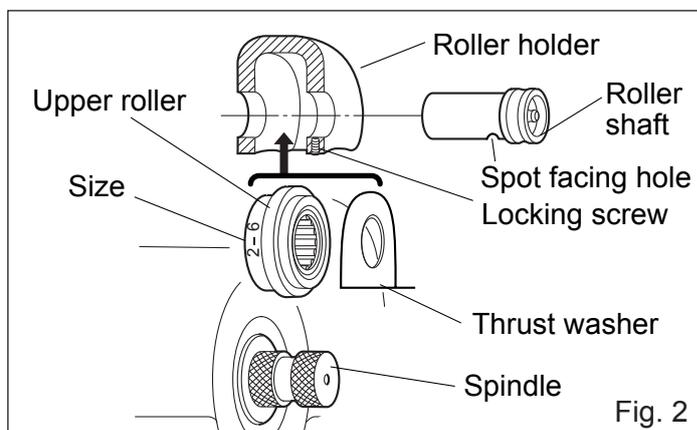


Fig. 2

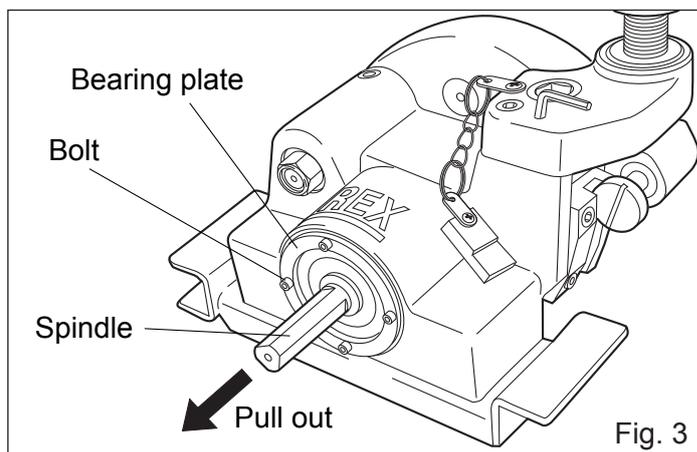


Fig. 3

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